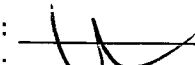



Date: Friday, 19/12/2008 9:49:05 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR
Job Number : 44194	
Estimate Number : 10877	
P.O. Number :	Part Number : D205711013
This Issue : 19/12/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 36821	Material : N/A
Written By : 	Due Date : 19/12/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est Rev:A 04.11.09 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



After 08.12.19

**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

S 08/12/19

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-711-011 B 42019

CHG 001

REMOVE FROM KIT:

1 X D412-711-111 B C+0800294

~~1 X EA20469-15-412 B~~

ADJUST ACCPAC

REPLACE WITH:

1 X D205-711-113 B 21902

1 X EA20469-15-205 B 19150

3.0	D412711041	Vertical Reference Door Assembly
-----	------------	----------------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D412-711-011 Vertical Reference Door

Batch

342019

Date: Friday, 19/12/2008 9:49:05 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 44194

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

Attach serviceable tags

4.0

D205711113

Wiring Harness, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D205-711-113 Wiring Harness, 205

21902

Attach serviceable tags

5.0

EA2046915205

Instrument Panel, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 EA20469-15-205 Instrument Panel, 205

19150

Attach serviceable tags

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP D205-711-013

USING NEW B/N

NEW PAPERWORK AND LABELS REQ'D

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART Dart Aerospace Ltd. 270 ABERDEEN ST HAWKESBURY ONT CANADA K6A 1K7		TO APPROVAL #10-39 TEL 1-613-632-6200	
PN	D412-711-011	CHG	CHG001
DESC	Vertical Reference Door	STC	SH92-55
LOT	B42019	STC	SR00938NY
MODEL	Bell 212/412	STC	
MADE IN CANADA		02123-1	

L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: December 19, 2008 8:58 AM
To: 'L Lacelle'
Subject: RE: L/T

As long as you have the instrument panel and the harness you need – no problem.

Regards,

Harvey Siemens
Mechanical Designer
DART Aerospace Ltd.

① 403-717-0328

📠 403-717-1288

📧 hsiemens@dartaero.com

🌐 www.dartaero.com

📍 1060 McTavish Road NE, Calgary, Alberta T2E 7G9

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From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Friday, December 19, 2008 6:30 AM
To: 'Harvey Siemens'
Subject: RE: L/T

So could I take our door out of stock and add the correct instrument panel and wiring harnesses? Would the correct parts be:
D205-711-113 and EA20469-15-205?, cuz I have stock here...I could get this shipped out today! ☺ Let me know
LL

From: Harvey Siemens [mailto:hsiemens@dartaero.com]
Sent: December 18, 2008 3:04 PM
To: 'L Lacelle'
Cc: 'Heather Mahon'; Colin Gould; Radomir Djorganoski; 'Kelly Labas'
Subject: RE: L/T

Eagle does not have any more doors. If the customer has a door to modify its about 3 weeks. This is now our only option – Customer supplies door, Eagle performs modification per drawings etc.

And in answer to your phone question, the only difference between models is the instrument panel and the wiring harness.

Regards,

Harvey Siemens
Mechanical Designer

19/12/2008

DART Aerospace Ltd.

① 403-717-0328

📠 403-717-1288

📧 hsiemens@dartaero.com

🌐 www.dartaero.com

📍 1060 McTavish Road NE, Calgary, Alberta T2E 7G9

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From: L Lacelle [<mailto:llacelle@dartaero.com>]

Sent: Thursday, December 18, 2008 10:38 AM

To: 'Harvey Siemens'

Cc: 'Heather Mahon'

Subject: FW: L/T

Importance: High

Nope not yet...Harvey???

From: Heather Mahon [<mailto:heather@darths.com>]

Sent: December 18, 2008 12:33 PM

To: 'L Lacelle'

Subject: RE: L/T

Any word on lead time?.

Heather

From: L Lacelle [<mailto:llacelle@dartaero.com>]

Sent: December 18, 2008 10:03 AM

To: 'Heather Mahon'

Subject: RE: L/T

Calgary

From: Heather Mahon [<mailto:heather@darths.com>]

Sent: December 18, 2008 10:01 AM

To: 'L Lacelle'

Subject: RE: L/T

Linda,

Do this Ex Works Calgary or DAS?

Heather

From: L Lacelle [<mailto:llacelle@dartaero.com>]

Sent: December 18, 2008 9:53 AM

To: 'Harvey Siemens'

Cc: 'Heather Mahon'

Subject: L/T

Importance: High

19/12/2008

Date: Friday, 19/12/2008 8:27:42 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D205711013		Revision : N/A				
Drawing Name : VERTICAL REFERENCE DOOR		Default Qty. : 1				
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PG	PURCHASING	0.00	Hours	26.00	0.00
3	D412711041	Vertical Ref. Door Assy	1.00	Each	0.00	0.00
4	D412711101		1.00	Each	1,509.37	1,509.37
5	D205711113	Pick: Packing Kit 7	1.00	Each	0.00	0.00
6	EA2046915205	Pick: Packing Kit 2	1.00	Each	0.00	0.00
7	OUTSIDE SERVICE	OUTSIDE SERVICES	0.00	Hours	0.00	0.00
8	QC4	Eagle- INSPECT 100% KITS FOR	0.00	Hours	26.00	0.00
9	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	26.00	0.00
10	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
11	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
12	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
13	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						1,509.37

REFERENCE ONLY

Date: Friday, 19/12/2008 9:44:05 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number		: D412711011	Revision		: N/A	
Drawing Name		: VERTICAL REFERENCE DOOR 212/412	Default Qty.		: 1	
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PG	PURCHASING	0.00	Hours	26.00	0.00
3	D412711041	Vertical Ref. Door Assy	1.00	Each	0.00	0.00
4	D412711101		1.00	Each	1,509.37	1,509.37
5	D412711111	Pick: Packing Kit	1.00	Eagle	0.00	0.00
6	EA2046915412	Pick: Packing Kit	1.00	Each	0.00	0.00
7	OUTSIDE SERVICE	OUTSIDE SERVICES	0.00	Hours	0.00	0.00
8	QC4	Eagle- INSPECT 100% KITS FOR	0.00	Hours	26.00	0.00
9	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	26.00	0.00
10	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
11	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						1,509.37

REFERENCE ONLY